

**STEP 1:**

Assemble frame and base using hardware provided.

STEP 2:

For maximum frame stability, face the large 1" hole opening on the steel pipes towards the interior of frame. The nut and washer are attached through the large hole opening [Figure A].

STEP 3:

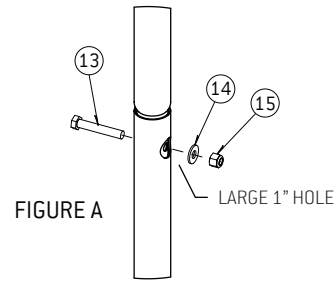
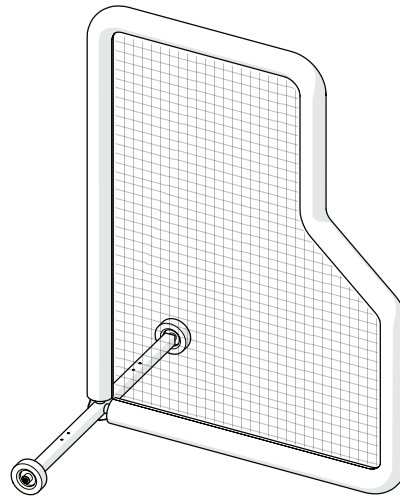
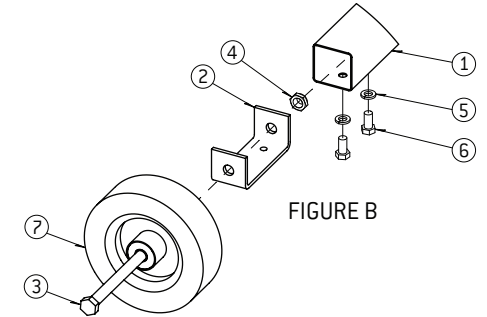
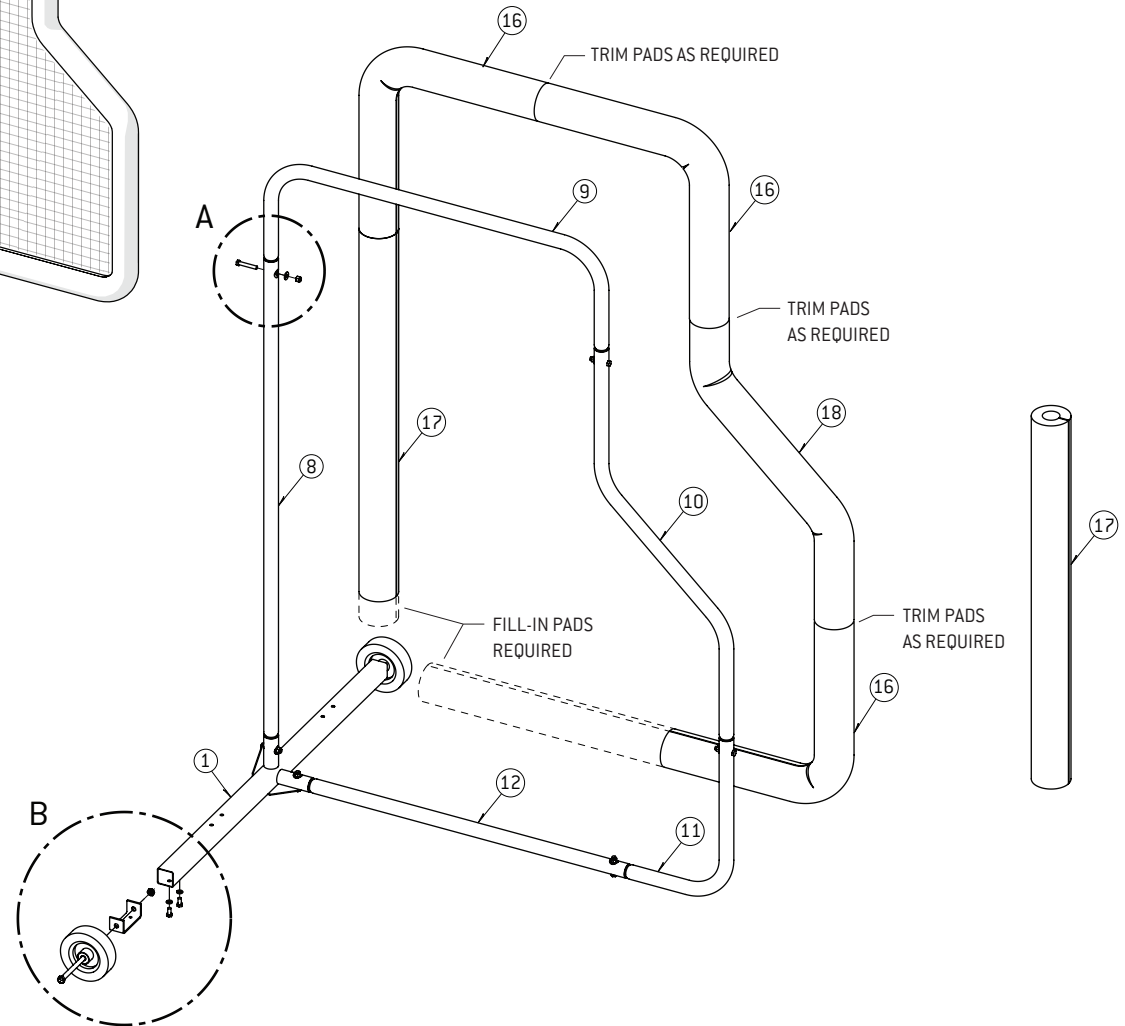
Slip pillowcase net over frame and secure bottom sewn rope borders to steel tubing using zip ties.

STEP 4:

Assemble pre-cut foam pads as shown. Trim as required. Use the extra Pad B (48" L) to cut fill-in sections for any remaining gaps.

STEP 5:

Starting at one end, attach vinyl banner to foam padding using zip ties. Seam to be located on interior of frame.

**FIGURE A****FIGURE B**

ITEM NO.	DESCRIPTION	QTY.
1	INFIELD SCREEN BASE	1
2	WHEEL KIT AXLE BRACKET	2
3	1/2"-13 X 7 1/2" HEX BOLT (PARTIAL THREAD)	2
4	1/2"-13 JAM LOCK NUT	2
5	3/8" X .68" OD SPLIT LOCK WASHER	4
6	3/8"-16 X 3/4" HEX BOLT	4
7	6" X 2" FLAT FREE TIRE	2
8	1.66" X 16 GA X 66.50" L TUBE, SWAGED	1
9	1.66" X 16 GA X 70.0625" L TUBE, SWAGED	1
10	1.66" X 16 GA X 56.5625" L TUBE, SWAGED	1
11	1.66" X 16 GA X 35.0625" L TUBE, SWAGED	1
12	1.66" X 16 GA X 44" L TUBE, SWAGED	1
13	3/8"-16 X 2 1/2" HEX BOLT (PARTIAL THREAD)	6
14	5/16" X .875" OD WASHER	6
15	3/8"-16 LOCK NUT	6
16	PAD A (43" L W/ (1) CUT ON SEAM)	3
17	PAD B (48" L)	2
18	PAD D (44" L W/ (1) CUT ON & (1) OPP. SEAM)	1
--	7' X 5' L-SCREEN NET	1
--	29' VINYL BANNER COVER	1
--	8" ZIP TIE (NOT SHOWN)	120

